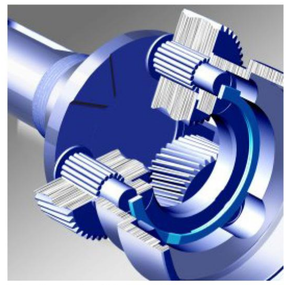
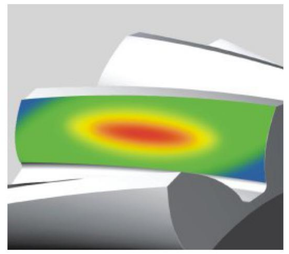
AE / AER Series

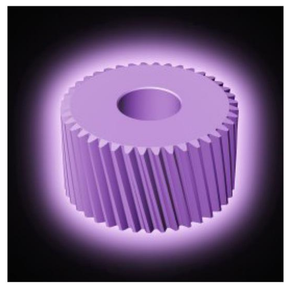
Characteristic Highlights



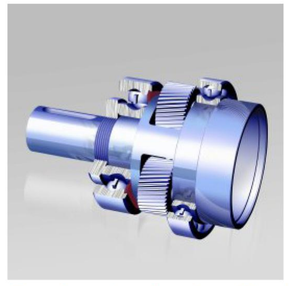
Equipped with ***solid uncaged needle roller bearings,*** provides maximum contact points to increase stiffness and transmit high output torque.



A high setting gear performance is achieved by using our ***HeliTopo technology.*** This ***eases off the tooth profile*** and ***crowns the lead of each tooth.*** This optimizes the gear mesh alignment and overlap to achieve maximum tooth surface contact.

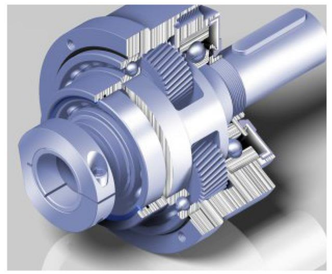


Our in-house plasma nitriding heat treatment process maintains the tooth surface hardness at ***900Hv*** for superior wear-resistance and a core hardness at ***30 HRc*** for toughness.

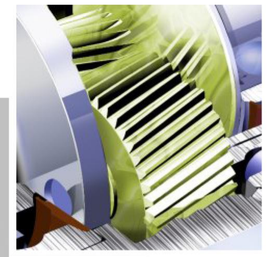


One piece planet carrier with extended bearing design provides maximum radial load capacity and increases system reliability and stiffness.

True helical gear design
Precision helical gearing increases tooth to tooth contact ratio by over 33% vs spur gearing. The helix angle produces smooth and quiet operation with decreased backlash (less than 8 arc-minutes and ≦ 56dB).

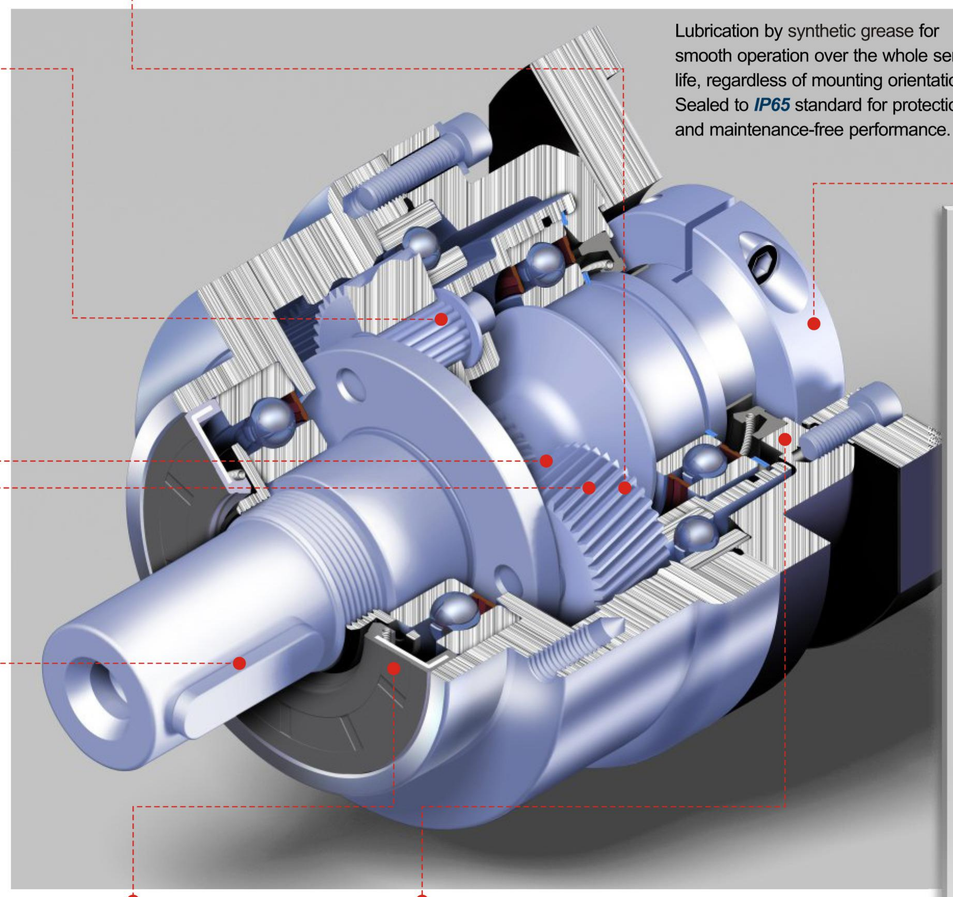


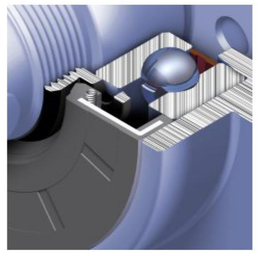
Patented planet carrier design puts the sun gear bearing directly into the planet carrier. It minimizes gear misalignment to gain higher accuracy.

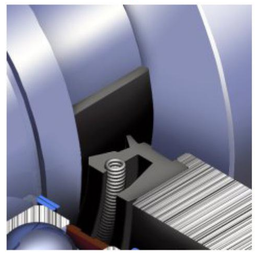


Lubrication by synthetic grease for smooth operation over the whole service life, regardless of mounting orientation. Sealed to ***IP65*** standard for protection and maintenance-free performance.

Triple split collet with dynamic balanced set collar clamping system provides backlash free power transmission and eliminates slippage. 100% concentricity allows for smooth rotation and higher input speed capability.

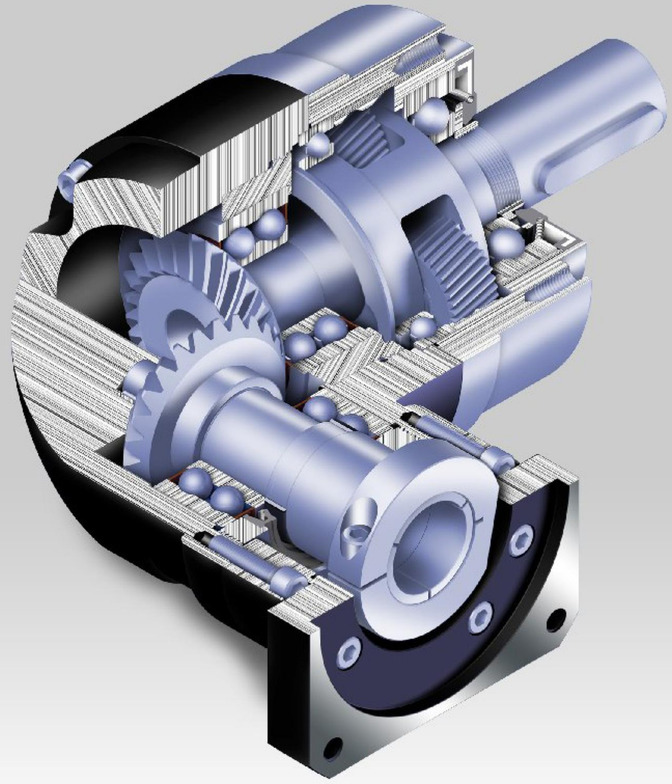






Patented sealing system featuring a TiCN coated shaft surface that eliminates leakage and increases service life to over 20,000 hours. The high tech coating, with a surface quality of 0.2 μm and hardness of 3700 Hv. Interfaces with our proprietary seal, decreasing wear and running temperature.

AER Series



AER version with 90° input via helical bevel gear. Featuring an extremely short, light yet rigid housing and full compatibility with standard motor adapters.

AE Series

Specifications

Gearbox Performance

Model No.		Stage	Ratio[1]	AE050	AE070	AE090	AE120	AE155	AE205	AE235
Nominal output torque T_{2N}	Nm	1	3	20	55	130	208	342	588	1,140
			4	19	50	140	290	542	1,050	1,700
			5	22	60	160	330	650	1,200	2,000
			6	20	55	150	310	600	1,100	1,900
			7	19	50	140	300	550	1,100	1,800
			8	17	45	120	260	500	1,000	1,600
			9	14	40	100	230	450	900	1,500
			10	14	40	100	230	450	900	1,500
		2	15	20	55	130	208	342	588	1,140
			20	19	50	140	290	542	1,050	1,700
			25	22	60	160	330	650	1,200	2,000
			30	20	55	150	310	600	1,100	1,900
			35	19	50	140	300	550	1,100	1,800
			40	17	45	120	260	500	1,000	1,600
			45	14	40	100	230	450	900	1,500
			50	22	60	160	330	650	1,200	2,000
			60	20	55	150	310	600	1,100	1,900
			70	19	50	140	300	550	1,100	1,800
			80	17	45	120	260	500	1,000	1,600
			90	14	40	100	230	450	900	1,500
			100	14	40	100	230	450	900	1,500
Emergency Stop Torque T_{2NOT}[2]	Nm	1,2	3~100	3 times of nominal output torque						
Nominal input speed n_{1N}	rpm	1,2	3~100	5,000	5,000	4,000	4,000	3,000	3,000	2,000
Max. input speed n_{1B}	rpm	1,2	3~100	10,000	10,000	8,000	8,000	6,000	6,000	4,000
Backlash	arcmin	1	3~10	≦8	≦8	≦8	≦8	≦8	≦8	≦8
		2	15~100	≦12	≦12	≦12	≦12	≦12	≦12	≦12
Torsional rigidity	Nm/arcmin	1,2	3~100	3	7	14	25	50	145	225
Max. Radial Load F_{2rB}[3]	N	1,2	3~100	702	1,377	2,985	6,100	8,460	13,050	8,700
Max. Axial Load F_{2aB}[3]	N	1,2	3~100	390	765	1,625	3,350	4,700	7,250	18,000
Service life	hr	1,2	3~100	20,000*						
Efficiency η	%	1	3~10	≧97%						
		2	15~100	≧94%						
Weight	kg	1	3~10	0.6	1.4	3.3	6.9	13	31	53
		2	15~100	0.9	1.6	4.7	8.7	17	35	66
Operating temp	°C	1,2	3~100	-10°C~90°C						
Lubrication				Synthetic lubrication oils						
Degree of gearbox protection		1,2	3~100	IP65						
Mounting position		1,2	3~100	all directions						
Noise Level (n_1=3000rpm, No Load)	dB(A)	1,2	3~100	≦56	≦58	≦60	≦63	≦65	≦67	≦70

Gearbox Inertia

Model No.		Stage	Ratio[1]	AE050	AE070	AE090	AE120	AE155	AE205	AE235
Mass moments of inertia J_1	kg • cm^2	1	3	0.03	0.16	0.61	3.25	9.21	28.98	69.61
			4	0.03	0.14	0.48	2.74	7.54	23.67	54.37
			5	0.03	0.13	0.47	2.71	7.42	23.29	53.27
			6	0.03	0.13	0.45	2.65	7.25	22.75	51.72
			7	0.03	0.13	0.45	2.62	7.14	22.48	50.97
			8	0.03	0.13	0.44	2.58	7.07	22.59	50.84
			9	0.03	0.13	0.44	2.57	7.04	22.53	50.63
			10	0.03	0.13	0.44	2.57	7.03	22.51	50.56
		2	15	0.03	0.03	0.13	0.47	2.71	7.42	23.29
			20	0.03	0.03	0.13	0.47	2.71	7.42	23.29
			25	0.03	0.03	0.13	0.47	2.71	7.42	23.29
			30	0.03	0.03	0.13	0.47	2.71	7.42	23.29
			35	0.03	0.03	0.13	0.47	2.71	7.42	23.29
			40	0.03	0.03	0.13	0.47	2.71	7.42	23.29
			45	0.03	0.03	0.13	0.47	2.71	7.42	23.29
			50	0.03	0.03	0.13	0.44	2.57	7.03	22.51
			60	0.03	0.03	0.13	0.44	2.57	7.03	22.51
			70	0.03	0.03	0.13	0.44	2.57	7.03	22.51
			80	0.03	0.03	0.13	0.44	2.57	7.03	22.51
			90	0.03	0.03	0.13	0.44	2.57	7.03	22.51
			100	0.03	0.03	0.13	0.44	2.57	7.03	22.51

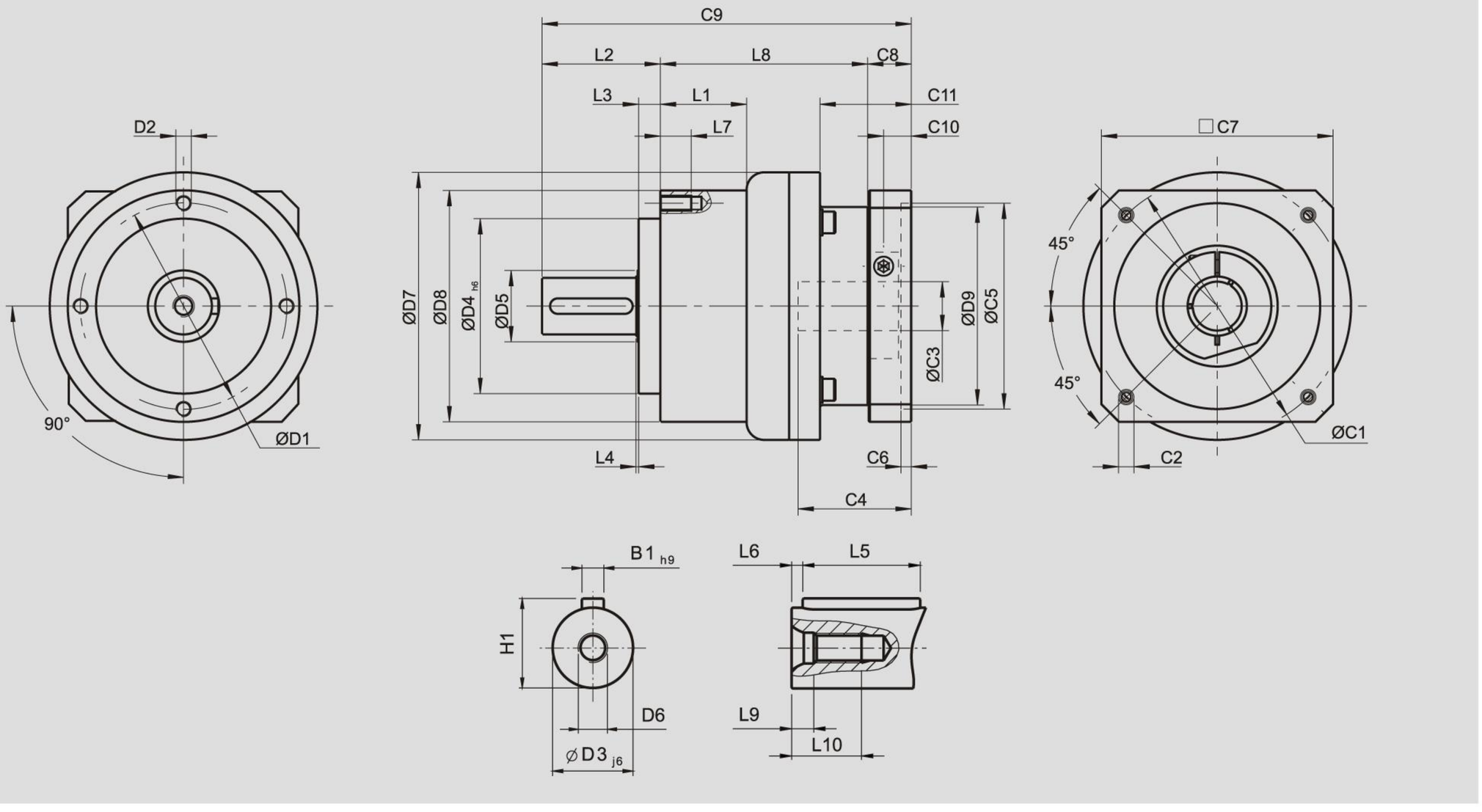
1. Ratio ($i=N_{in} / N_{out}$)

2. T_{2B} = 60% of T_{2NOT}

3. Applied to the output shaft center @ 100 rpm

★ S1 service life 10,000 hrs (Consult us)

Dimensions (1-stage, Ratio i=3~10)



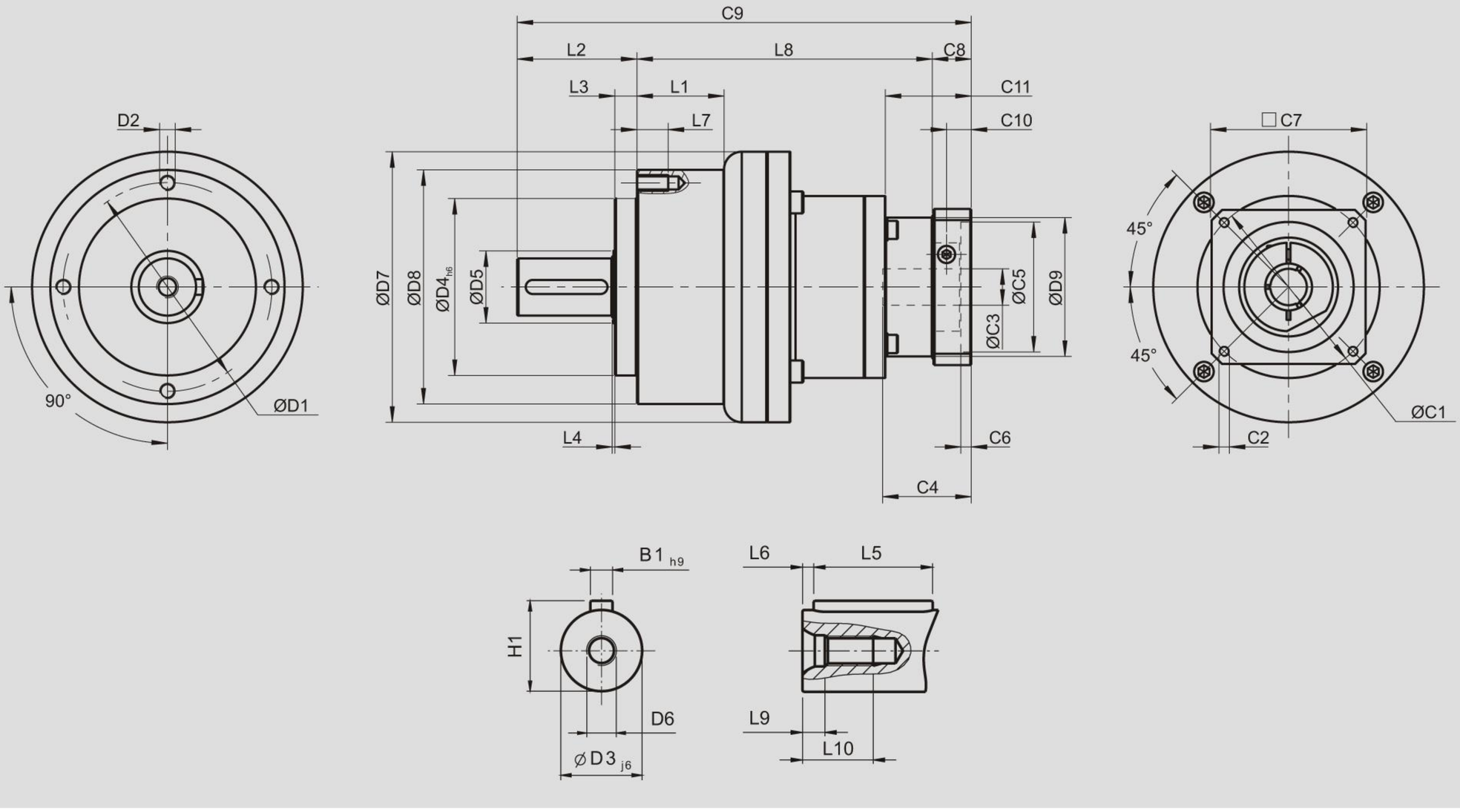
[unit: mm]

Dimension	AE050	AE070	AE090	AE120	AE155	AE205	AE235
D1	44	62	80	108	140	184	210
D2	M4 x 0.7P	M5 x 0.8P	M6 x 1P	M8 x 1.25P	M10 x 1.5P	M12 x 1.75P	M16 x 2P
D3 j6	12	16	22	32	40	55	75
D4 h6	35	52	68	90	120	160	180
D5	22	22	30	40	75	95	115
D6	M4 x 0.7P	M5 x 0.8P	M8 x 1.25P	M12 x 1.75P	M16 x 2P	M20 x 2.5P	M20 x 2.5P
D7	53	70	104	130	162	205	260
D8	50	70	90	120	155	205	235
D9	45.5	53.4	77	102	125	160	205
L1	--	--	33.5	38	50	--	70
L2	24.5	36	46	70	97	100	126
L3	4	6.5	8.5	17.5	15	15	18
L4	1	1	1	1.5	3	3	3
L5	14	25	32	40	63	70	90
L6	2	2	3	5	5	6	7
L7	8	10	12	16	20	22	28
L8	47	62	80.5	97	119.5	159	175.5
L9	4.5	4.8	7.2	10	12	15	15
L10	10	12.5	19	28	36	42	42
C1[4]	46	70	100	130	165	215	235
C2[4]	M4 x 0.7P	M5 x 0.8P	M6 x 1P	M8 x 1.25P	M10 x 1.5P	M12 x 1.75P	M12 x 1.75P
C3[4]	★ ≦11 / ≦12	★ ≦14 / ≦16	≦19 / ≦24	≦32	≦38	≦48	≦55
C4[4]	30	34	40	50	60	85	116
C5[4]	30	50	80	110	130	180	200
C6[4]	3.5	8	4	5	6	6	6
C7[4]	48	60	90	115	142	190	220
C8[4]	19.5	19	17	19.5	22.5	29	63
C9[4]	91	117	143.5	186.5	239	288	364.5
C10[4]	13.25	13.5	10.75	13	15	20.75	53.5
C11[4]	19.5	37	35.5	46	53.5	79.5	106.5
B1 h9	4	5	6	10	12	16	20
H1	14	18	24.5	35	43	59	79.5

4. C1~C11 are motor specific dimensions (metric std shown). Refer to Apexdyna.com and Design Tool to view your specific motor mounting system.
★ AE050 ratio 5, 10 offers C3≦12 option. ★ AE070 ratio 5, 10 offers C3≦16 option.

AE Series

Dimensions (2-stage, Ratio i=15~100)



[unit: mm]

Dimension	AE050	AE070	AE090	AE120	AE155	AE205	AE235
D1	44	62	80	108	140	184	210
D2	M4 x 0.7P	M5 x 0.8P	M6 x 1P	M8 x 1.25P	M10 x 1.5P	M12 x 1.75P	M16 x 2P
D3 j6	12	16	22	32	40	55	75
D4 h6	35	52	68	90	120	160	180
D5	22	22	30	40	75	95	115
D6	M4 x 0.7P	M5 x 0.8P	M8 x 1.25P	M12 x 1.75P	M16 x 2P	M20 x 2.5P	M20 x 2.5P
D7	53	70	104	130	162	205	260
D8	50	70	90	120	155	205	235
D9	45.5	45.5	53.4	77	102	125	160
L1	--	--	33.5	38	50	--	70
L2	24.5	36	46	70	97	100	126
L3	4	6.5	8.5	17.5	15	15	18
L4	1	1	1	1.5	3	3	3
L5	14	25	32	40	63	70	90
L6	2	2	3	5	5	6	7
L7	8	10	12	16	20	22	28
L8	74	87.5	113.5	138.5	176	214.5	260
L9	4.5	4.8	7.2	10	12	15	15
L10	10	12.5	19	28	36	42	42
C1[5]	46	46	70	100	130	165	215
C2[5]	M4 x 0.7P	M4 x 0.7P	M5 x 0.8P	M6 x 1P	M8 x 1.25P	M10 x 1.5P	M12 x 1.75P
C3[5]	≦11 / ≦12	≦11 / ≦12	≦14 / ≦15.875 / ≦16	≦19 / ≦24	≦32	≦38	≦48
C4[5]	30	30	34	40	50	60	85
C5[5]	30	30	50	80	110	130	180
C6[5]	3.5	3.5	8	4	5	6	6
C7[5]	48	48	60	90	115	142	190
C8[5]	19.5	19.5	19	17	19.5	22.5	29
C9[5]	118	143	178.5	225.5	292.5	337	415
C10[5]	13.25	13.25	13.5	10.75	13	15	20.75
C11[5]	19.5	19.5	37	35.5	46	53.5	79.5
B1 h9	4	5	6	10	12	16	20
H1	14	18	24.5	35	43	59	79.5

5. C1~C11 are motor specific dimensions (metric std shown). Refer to Apexdyna.com and Design Tool to view your specific motor mounting system.